TECHNICAL DATA



PAINTCO ROAD MARKING PAINT 2340

(ASTM / D 2205-75type II OR IV), (TT-P-115E, TYPE I)

DESCRIPTION

Paintco Road Marking Paint is a high build coating based on modified resin which is suitable for direct
application to air fields, traffic bearing surfaces, asphalt and concrete road. It is quick drying and forms
a tough film which is resistant to abrasion as well as oil, petrol and water. It can be used with glass
beads, giving reflective properties as per ASTM D 2205-75. TYPE II or IV and TT-P-115E, Type I.

PHYSICAL DATA

Pigments : Rutile Titanium dioxide or colour pigments

and functional extenders

Appearance : Flat

Colours : White, yellow, red & black

No. of components : One (without special reflecting material)

Specific gravity : Approx. 1.55 Solids by volume : Approx. 52%

Drying time at 30°C : Surface Dry : approx. 30 minutes

Hard dry : approx. 10 hours

Flash point : 26°C

APPLICATION DATA

Application method : Special adjusted airless spray, air spray,

brush and roller

Type of thinner : Thinner no.32

Percentage of thinner : Max. 10%
Recommended DFT : 250microns
Theor. coverage at 100microns DFT : 5.2m²/litre

METHOD OF APPLICATION

Use of glass beads:

- Traffic markings are normally carried out by spray application using specialized machines (Striping Machine) designed to apply paint along a straight line drawn on the road surface.
- The guiding line can be marked on the road by means of water based latex (Paintco Emulsion White)
 which dries in 30minutes. For immediate reflection, apply drop-in type glass beads by means of
 dispensing system mounted on the striping machine immediately behind the spray nozzle.
- In case machines are not available reduce paint by thinner no.32 and apply by brush, air spray or roller.

REMARKS

 For retroreflectance (Night Visibility) mix glass beads in the ratio of 2 parts by weight of paint to 1 part by weight of glass beads.

• Specification of glass beads: 0.297mm/0-15%; 0.210mm/20-35%

0.149mm/25-40%; 0.74mm/5-15%